

Date: Tuesday, 24/02/2009 8:34:02 AM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRUT
Job Number : 46047	
Estimate Number : 11288	
P.O. Number :	Part Number : D34375
This Issue : 24/02/2009 S.O. No. :	Drawing Number : D3437 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 44788	Material :
Written By : <u>Jan 09.02.24</u>	Due Date : 03/03/2009 Qty: 10 Um: Each
Checked & Approved By :	
Comment : Est. A 05.05.19 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303H0500	303 HEX BAR .500
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Comment: Qty.: 0.4025 f(s)/Unit Total : 40.6490 f(s)

303 HEX BAR

Material : 303 Hex Bar 0.5"(M303H0.500)

Identify for D3437-5

Batch: M109778 Dwg Rev. B

09/02/26

10 pcs

2.0	LATHE CONV.	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE

Turn as per Dwg D3437

Deburr

09/02/26

10 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/02/26

10 pcs

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

09/02/27 (v)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 92

09/02/27 (v)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 46047

Part Number: D34375

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

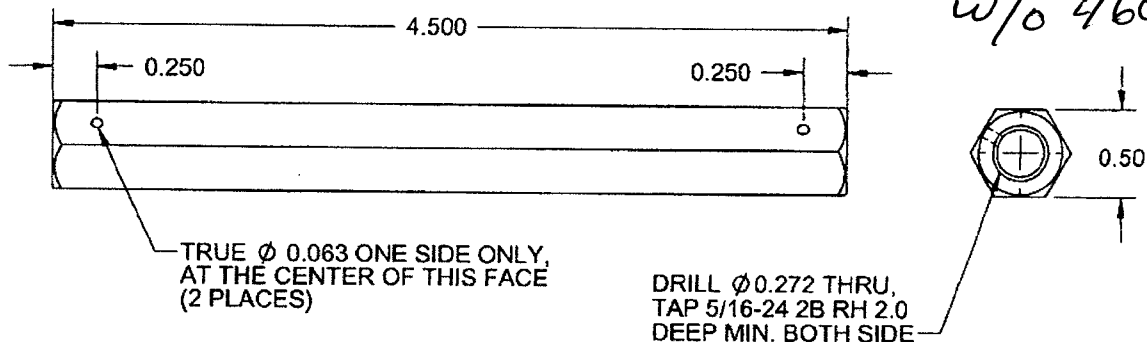
Job Completion



mk
09-62-27

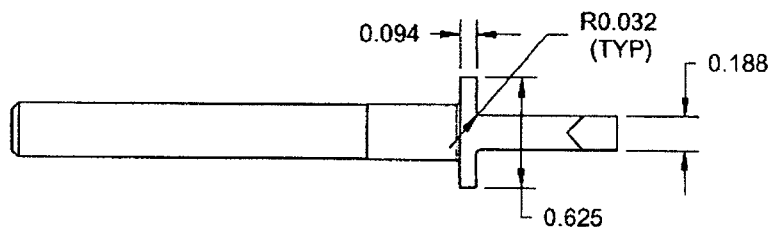


DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3437	REV. B SHEET 4 OF 4
DATE 05.08.11		TITLE AFT STRUT ASSEMBLY	SCALE 1:2



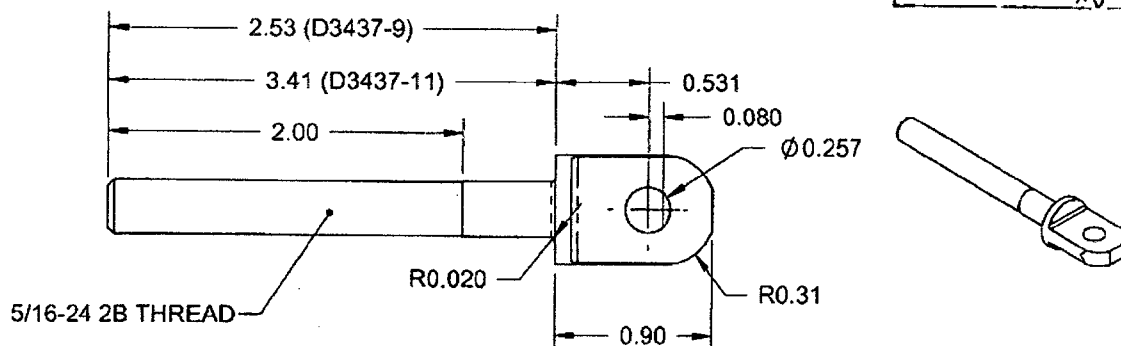
D3437-5 STRUT:

- 1) MATERIAL: AISI 303 STAINLESS HEX BAR (DART REF. SPEC M303H0.500)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



RELEASED

05.08.16 *[Signature]*



D3437-9/-11 EYEBOLT:

- 1) MATERIAL: AISI 303 STAINLESS ROUND BAR (DART REF. SPEC M303R)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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